# Dyna-Slide

# Tooling Tubes for F1436 Feeder/Orienter

Lipe Automation / Dyna-Slide
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| | CW Part # | CCW Part # | Stamp # | Tube I.D. (Inches) | Nominal Maximum Part Size |
|---|---|---|---|---|---|
| NON-BRUSHED | DA02744C | DA03039C | 01 | .310 | .22 |
| | DA02744C | DA03039C | 02 | .370 | .28 |
| | DA02744C | DA03039C | 03 | .435 | .345 |
| | DA02744C | DA03039C | 04 | .495 | .405 |
| | DA02744C | DA03039C | 05 | .560 | .47 |
| | DA02744C | DA03039C | 06 | .620 | .53 |
| | DA02744C | DA03039C | 07 | .685 | .595 |
| | DA02744C | DA03039C | 08 | .745 | .655 |
| | DA02744C | DA03039C | 09 | .810 | .72 |
| | DA02744C | DA03039C | 10 | .870 | .785 |
| | DA02744C | DA03039C | 11 | .935 | .845 |
| | DA02744C | DA03039C | 12 | .995 | .905 |
| BRUSHED | DA02900D | DA03038D | 01 | 1-1/16 | .972 |
| | DA02900D | DA03038D | 02 | 1-1/4 | 1.160 |
| | DA02900D | DA03038D | 03 | 1-3/8 | 1.285 |
| | DA02900D | DA03038D | 04 | 1-1/2 | 1.375 |
| | DA02900D | DA03038D | 05 | 1-5/8 | 1.535 |
| | DA02900D | DA03038D | 06 | 1-7/8 | 1.785 |
| | DA02900D | DA03038D | 07 | 2-1/8 | 2.035 |
| | DB02765A | DA02765A01 | | Wedge Plate Guide | |
| | DB02768B01 | | | Wedge Plate Large V | |
| | DB02768B03 | | | Wedge Plate Small V | |
| | DB02768B02 | | | Wedge Plate No V | |
| | DB02905B00 | DB02905B01 (for brush-lined tubes) | | Wedge Plate Brush | |

The tooling tubes are numbered on the end. Each number represents a different size I.D.. The size of the tube should be about .060 to .093 larger in diameter than the roller to be run. If the roller is too close to the size of the tube, it will not have enough clearance for the vibration action to take place. This will actually slow down the roller flow in the tooling tube.